# **MOTOR-1**

## STEPPER MOTOR DRIVER PERIPHERAL BOARD Technical Manual

Date: 12 May, 2004 Document Revision: 1.2



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#### WARRANTY:

BiPOM Electronics warrants MOTOR-1 for a period of 1 year. If the board becomes defective during this period, BiPOM will at its option, replace or repair the board. This warranty is voided if the product is subjected to physical abuse or operated outside stated electrical limits. BiPOM Electronics will not be responsible for damage to any external devices connected to MOTOR-1. BiPOM Electronics disclaims all warranties express or implied warranties of merchantability and fitness for a particular purpose. In no event shall BiPOM Electronics be liable for any indirect, special, incidental or consequential damages in connection with or arising from the use of this product. BiPOM Electronics' liability is limited to the purchase price of this product. TABLE OF CONTENTS

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#### 1. Overview

Stepper motor driver peripheral board is a peripheral board for the MINI-MAX/51, MINI-MAX/908, MINI-MAX/PIC, MINI-MAX/11-A and PRO-MAX series of micro-controller boards. It offers complete control and drive for a four-phase unipolar stepper-motor with continuous output current ratings to 1.25 A per phase (1.5 A startup) and 35 V. It requires external power source to drive motor.

## 2. Specifications

MOTOR-1 board has the following configuration:

- Integrated unipolar stepper motor controller UCN5804 (U1).
- 7-pin terminal block for external power source and motor connections (X1).
- 4-pin connector for external control (J2).
- Jumper switch to select a port pin to control STEP line (JP6...JP9)
- Jumper switch to select a port pin to control DIRECTION line (JP10...JP15)
- Jumper switch to select a port pin to control OE line (JP3...JP5,JP16)
- Mode select (1 PHASE / 2 PHASE and STEP / HALF-STEP) jumpers (JP1, JP2)
- 20-pin connector to a variety of micro-controller boards.
- Dimensions are 2.35 X 2.40 inches (5.97 X 6.10 centimeters).
- Mounting holes of 0.125 inches (3.18 millimeters) are on four corners.
- 0° 70° C operating, -40° +85° C storage temperature range.

#### 3. Expansion bus

The 16 control pins and 5 Volt power supply pins are available on the 20-pin connector (J1) for interfacing to existing micro-controller boards. MOTOR-1 board can be connected to a host board either as a piggyback daughter-board using standoffs or can be placed away from the host board using a 20-wire ribbon cable (Part #: EXPCABLE-6). Table 1 shows the pin assignments for the connector.

Signal	Pin	Pin	Signal
P3.0	20	19	P3.1
P3.2	18	17	P3.3
P3.4	16	15	P3.5
P3.6	14	13	P3.7
P1.0	12	11	P1.1
P1.2	10	9	P1.3
P1.4	8	7	P1.5
P1.6	6	5	P1.7
VCC (+5V)	4	3	GND
VCC (+5V)	2	1	GND

#### Input Connector (J1)

Table 1

## 4. Operating modes

Internal power-on reset circuitry resets outputs in the two-phase drive format to the on state with initial application of the logic supply voltage. After reset, the circuit then steps according to the tables.

The outputs will advance one sequence position on the high-to-low transition of the STEP INPUT pulse. The DIRECTION pin determines the rotation sequence of the outputs. Note that the STEP INPUT must be in the low state when changing the state of ONE-PHASE, HALF-STEP, or DIRECTION to prevent erroneous stepping.

HALF-STEP and ONE-PHASE jumpers will determine the drive format (one-phase, two-phase, or half-step).

**The wave-drive format** consists of energizing one motor phase at a time in an A-B-C-D (or D-C-B-A) sequence. This excitation mode consumes the least power and assures positional accuracy regardless of any winding in balance in the motor.

Jumpers: Half Step – present, Phase – absent				
STEP	Α	В	С	D
RESET	ON	OFF	OFF	OFF
1	ON	OFF	OFF	OFF
2	OFF	ON	OFF	OFF
3	OFF	OFF	ON	OFF
4	OFF	OFF	OFF	ON

#### WAVE-DRIVE SEQUIENCE



**Two-phase drive** energizes two adjacent phases in each detent position (AB-BC-CD-DA). This sequence mode offers an improved torque-speed product, greater detent torque, and is less susceptible to motor resonance.

Jumpers: Half Step – present, Phase – present				
STEP	Α	В	С	D
RESET	ON	OFF	OFF	ON
1	ON	OFF	OFF	ON
2	ON	ON	OFF	OFF
3	OFF	ON	ON	OFF
4	OFF	OFF	ON	ON

#### **TWO-PHASE DRIVE SEQUIENCE**

Table 3

**Half-step excitation** alternates between the one-phase and two-phase modes (A-AB-B-BC-C-CD-D-DA), providing an eight-step sequence.

Jumpers: Half Step – present, Phase – present				
STEP	Α	В	С	D
RESET	ON	OFF	OFF	ON
1	ON	OFF	OFF	OFF
2	ON	ON	OFF	OFF
3	OFF	ON	OFF	OFF
4	OFF	ON	ON	OFF
5	OFF	OFF	ON	OFF
6	OFF	OFF	ON	ON
7	OFF	OFF	OFF	ON
8	ON	OFF	OFF	ON

#### HALF-STEP DRIVE SEQUIENCE

Table 4

## 5. Motor and external power supply connection

Figure 1 shows how to connect a stepper motor to the board.

External power supply to drive the motor should be connected to VCC and GND terminals of X2. It should have enough load capability to drive used motor.

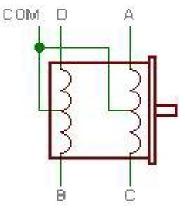


Figure 1

## 6. Board Layout

Figure 2 shows positions of major components, connectors and terminals on the MOTOR-1 board.

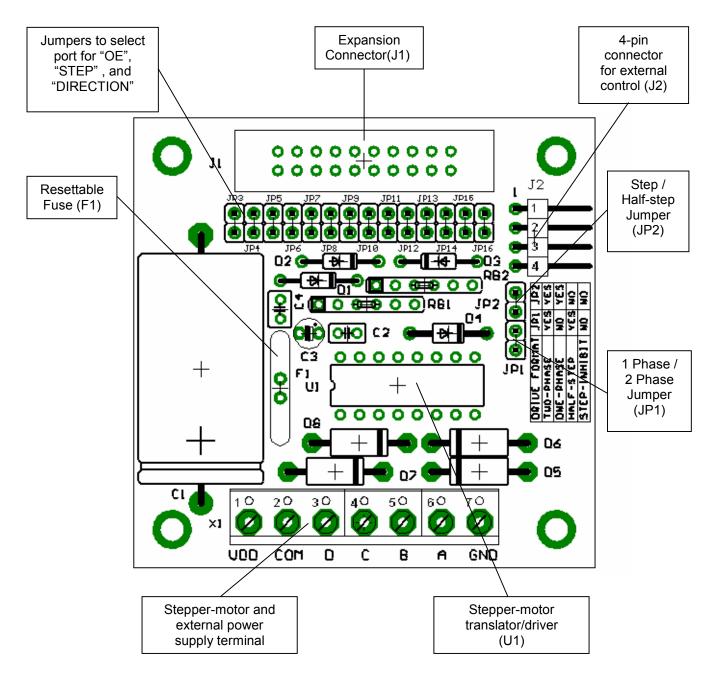


Figure 2

## 7. Schematics

