

Stahlin Enclosure Accessories

General Accessories

Stahlin enclosures are created in standard forms and shapes, but the ability to customize into unique end user configurations may be the single best reason to buy Stahlin products. Certain accessories are available by part number and can be added at the time of the enclosure purchase, or added later as a separate item.

By comparison, modifications are considerably more complex and end user specific and they must be implemented before the enclosure leaves the factory. All items listed as Accessories are available as separately priced items. All services designated **Modifications** must be requested at the time of order placement.



Breather Vent

MODEL NUMBER

BV4XKIT Breather Vent

Stahlin's new non-metallic Breather Vent allows an enclosure to "breathe" - literally allowing the free passage of air while maintaining UL Type 4x enclosure integrity as a recognized component.

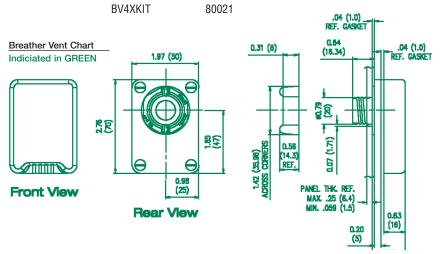
UPC CODES



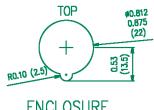
Drain Vent

DV4XKIT Drain Vent

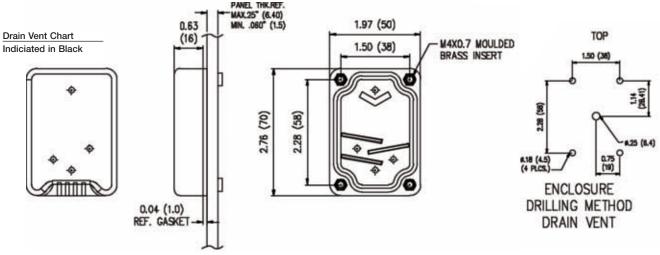
Stahlin's new non-metallic Drain Vent reliably protects electrical equipment housed inside an enclosure by properly draining unwanted moisture or accumulated water from within, while maintaining UL Type 4x enclosure integrity as a recognized component.











Rigid Metal Conduit Hubs

PRSTG

PVC Coated Hubs

For connections using PVC coated conduit, Plasti-bond Red hubs are available in ten standard sizes of 1/2" through 4"

| Plasti-Bond Red Hubs | |
|----------------------|--------|
| CATALOG Number | SIZE |
| PRSTG1 | 1/2" |
| PRSTG2 | 3/4" |
| PRSTG3 | 1" |
| PRSTG4 | 1 1/4" |
| PRSTG5 | 1 1/2" |
| PRSTG6 | 2" |
| PRSTG7 | 2 1/2" |
| PRSTG8 | 3" |
| PRSTG9 | 3 1/2" |
| PRSTG10 | 4" |



Aluminum & PVC Conduit Hubs

М

Aluminum Hubs

Metallic conduit connections can be made with the use of an aluminum hub available in seven standard sizes from 1/2" through 3".

| Aluminum | Hubs | |
|-------------------|--------------------|----------------------|
| CATALOG NUMBER | INSIDE DIAMETER | HOLE6 DIAMETER |
| M50 | 1/2" | 7/8" |
| M75 | 3/4" | 11/16" |
| M100 | 1" | 11/4" |
| M125 | 1 ¹ /4" | 1 ¹¹ /16" |
| M150 | 1 1/2" | 1 7/8 " |
| M200 | 2" | 2 3/8" |
| M300 | 3" | 3 7/16" |







н

PVC Hubs

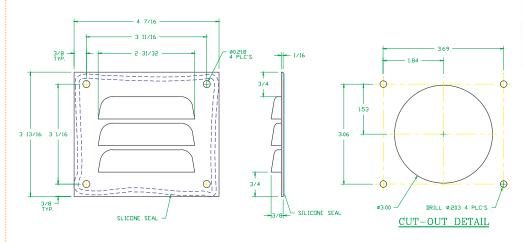
Non-metallic conduit connections can be made with the use of a PVC hub available in six standard sizes from 1/2" through 2".

| PVC Hubs | | |
|-------------------|--------------------|-------------------|
| CATALOG NUMBER | INSIDE Diameter | HOLE6 DIAMETER |
| H50 | 1/2" | 7/8" |
| H75 | 3/4" | 1 1/16" |
| H100 | 1" | 1 1/4" |
| H125 | 1 1/4" | 1 11/16" |
| H150 | 1 1/2" | 2" |
| H200 | 2" | 2 7/16" |



Louver Plate Vent

LPK3KIT Louver Plate Vent





Drain & Vent

DVK3KIT Drain & Vent



Drain & Vent DVK3KIT

Encapsulated Screws

WP2PKENCAP Encapsulated Screws



Encapsulated Screws
WP2PKENCAP

Stainless Steel Screws

SS Stainless Steel Screws

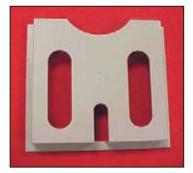


Vapor Capsule VC2-1

Vapor Capsule

VC2-1 | Vapor Capsule

Stahlin Vapor Capsules contain a unique vapor phase inhibitor designed to protect metallic surfaces within an enclosure against airborne corrosion. By simply placing these self-contained capsules inside an enclosure the vapors readily permeate every point, passivating all metallic surfaces. When the capsule is removed from its sealed package, it begins to emit an invisible, non-toxic vapor which is diffused throughout the the surrounding atmosphere until the air is saturated. The vapor then passivates the metal surfaces against atmospheric corrosion by reducing the electro-chemical activity of the metal surfaces.



Plastic Print Pocket
PRTPKT

Plastic Print Pocket

PRTPKT Plastic Print Pocket

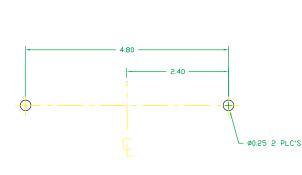
Stahlin's Print Pocket is self adhesive and can be utilized to store prints or other important documents within the enclosure.

| PART No. | HEIGHT | WIDTH | DEPTH |
|----------|--------|--------|-------|
| PRTPKT | 9 29" | 10.39" | 1 18" |

Carrying Handle

RMEMK109506 | Carrying Handle

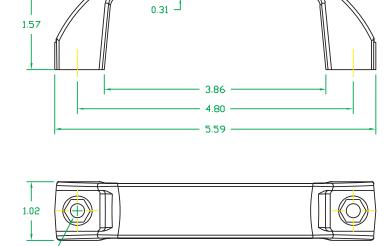




CUT-OUT DETAIL

Carrying Handle

RMEMK109506



Ø0.24

Cord Grips Hubs

CES Sigma Feedthrough

Easy to install sigma form feedthrough seals provide a watertight, fumetight seal at cable or cord entrances to the enclosure. The nose portion of the seal is designed to be heat-shrunk around the cable, producing a watertight, gas and corrosion resistant seal. Heat gun must be capable of producing 250-275 degrees.

Meets or exceeds MIL-1-81765/1A American Bureau of Shipping 92-QE-10218-X For -55° to 90° C Rating



| Sigma Form Fee | Sigma Form Feedthrough Seals | | | | | | | | | | | | | |
|-------------------|------------------------------|-----------------------|------------------------------|----------|---------------|--|--|--|--|--|--|--|--|--|
| CATALOG NUMBER | OVERALL Nominal Length | EXPANDED I.D. NOSE | MAXIMUM RECOVERED I.D. | NUT I.D. | DRILL SIZE | | | | | | | | | |
| CES-1 | 2.750 | 0.500 | 0.120 | 0.750 | 1.000 | | | | | | | | | |
| CES-2 | 2.750 | 0.750 | 0.250 | 0.750 | 1.000 | | | | | | | | | |
| CES-3 | 3.750 | 1.200 | 0.500 | 1.100 | 1.380 | | | | | | | | | |
| CES-4 | 4.500 | 1.700 | 0.750 | 1.600 | 2.000 | | | | | | | | | |
| CES-5 | 6.500 | 2.700 | 1.450 | 2.500 | 3.375 | | | | | | | | | |

Fiberglass Pedestals

Fiberglass pedestals are manufactured from the same fiberglass reinforced polyester material that makes up all Stahlin enclosures. An access plate on the pedestal bottom offers the ability to use the internal pedestal as a wireway to the elevated enclosure. Two configurations are available including a sloping mounting surface for smaller "J" style enclosures, and a flat surface for large "N" series products. These pedestals are excellent for wet, corrosive areas in manufacturing facilities or marine environments.

| Fiberglass Pedestals | | | | | | | | | | | | |
|----------------------|--------|--------------------------|---------------------------|--|--|--|--|--|--|--|--|--|
| CATALOG NUMBER | HEIGHT | FLOOR PLATE DIMENSION | ENCLOSURE PLATE DIMENSION | | | | | | | | | |
| JP3336 | 36" | 7" X 7" | 5" X 5" | | | | | | | | | |
| NP4436 | 36" | 8" X 8" | 8" X 8" | | | | | | | | | |



5000 Nylon Cord Grip

Nylon cord grips are durable and easy to install. The body and sealing nut are manufactured with a tough, impact resistant nylon. Together the nut and washer form a positive sealing grip when installed through an enclosure wall. The oil resistant neoprene grommet and nylon washer fit tightly around an entrance cord, sealing out moisture, dust and foreign materials.

NEMA STD FBI-1983 UL STD 514 File No. 53599 Type 4, 4X CSA STD 22.2 No. 18 File No. 28985 Type 4, 4X HAZ LOC NEC 501-4(b), 502-4(a)(2), 503-3(a) Class I, Div 2, Class II Div 1 and 2; ClassIII Div 1 and 2



| Nylon Cord (| Grip | | | | |
|-------------------|-----------------|----------------------------|----------------------------|--|--|
| CATALOG NUMBER | HUB Diameter | CABLE Diameter Range | INSIDE Body Diameter | | |
| 5121 | 1/2" | .187250 | .625 | | |
| 5122 | 1/2" | .250312 | .625 | | |
| 5123 | 1/2" | .312375 | .625 | | |
| 5124 | 1/2" | .375437 | .625 | | |
| 5125 | 1/2" | .437500 | .625 | | |
| 5126* | 1/2" | .500562 | .625 | | |
| 5127* | 1/2" | .562625 | .625 | | |
| 5141 | 3/4" | .187250 | .788 | | |
| 5142 | 3/4" | .250375 | .788 | | |
| 5143 | 3/4" | .375437 | .788 | | |
| 5144 | 3/4" | .437500 | .788 | | |
| 5145 | 3/4" | .500562 | .788 | | |
| 5146 | 3/4" | .562625 | .788 | | |
| 5147 | 3/4" | .625687 | .788 | | |
| 5148 | 3/4" | .687750 | .788 | | |
| | | | | | |

| *Cable jacket ma | y have to be | stripped for | clearance |
|------------------|--------------|--------------|-----------|
|------------------|--------------|--------------|-----------|

| Nominal O | .D. | | | |
|-----------|----------------------------------|--------------------------|--------------------------|--------------------------|
| SIZE | TYPE | 2 COND | 3 COND | 4 COND |
| 18 | SV-SVT SJ-SJ0 S-S0 SJT0 | .24 .31 .39 .30 | .25 .34 .41 .33 | .26 .36 .44 .36 |
| | ST0 | .38 | .39 | .42 |
| 16 | SJ-SJ0 S-S0 SJT0 ST0 | .33 .41 .32 .39 | .36 .43 .35 .42 | .39 .49 .39 .47 |
| 14 | SJO S-SO STO BDC | .43 .53 .52 | .47 .56 .55 | .61 .59 .40 |
| 12 | S-SO STO BDC | .61 .59 | .64 .63 | .67 .67 .45 |
| 10 | S-SO STO BDC | .64 .64 | .69 .68 | .75 .74 .50 |
| 8 | S-SO STO BDC | .79 .81 | .90 .85 | .97 .96 .68 |
| 6 | S-SO STO BDC | .91 .95 | .99 1.00 | 1.07 |
| 4 | S-SO STO BDC | 1.09 1.10 | 1.15 1.15 | 1.29 1.30 .94 |
| 2 | STO BDC | 1.29 | 1.34 | 1.08 |

Dimensional data is taken from various cable manufacturers. It is not guaranteed but usable for general purposes.

Accessories - Enclosure Specific

Aluminum (AL) Back Panels

Grade Aluminum 3003 H14 - No Finish

Stainless Steel (SS) Back Panels

Stainless Steel Grade 304

Fiberglass (FG)
Back Panels

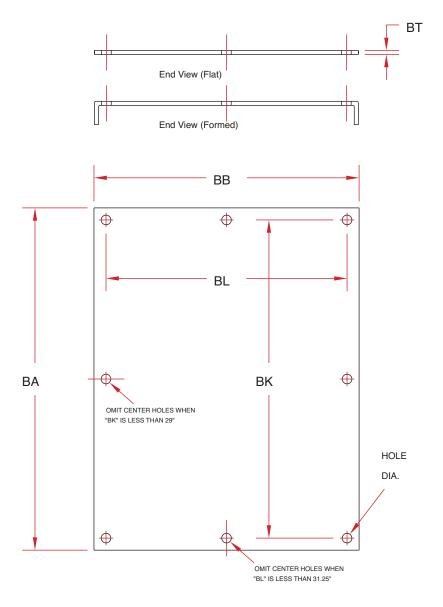
All FG Back Panels UL 94 V-0 Rated

Carbon Steel (CS)

Carbon Steel

Grade 1010 HRS - Painted White Enamel





Enclosure Specific Accessories - DS, F, CL, J, RJ, JCC & Control Series Back Panels

Typical Series Designators: DS, F, CL, J, RJ, JCC Back Panel Dimensions

| Typical S | Carias | Naci | anator | e. DC | F CL | I RI | Rack | Panel [| limenci | one _ | | | | | |
|----------------|----------------|----------------|----------------|-----------------|-------------|-------------|-------------|-------------|---------------|--------------|---------------|------------------------------------|--------------------------------------|-------------------------------------|--|
| PART NUMBER | BA | BB | BK | BL | BT (AL) | BT (FG) | BT (SS) | BT (CS) | PANEL TYPE | HOLE DIA. | # OF Holes | Weight (Aluminum) Suffix: AL | Weight (Fiberglass) Suffix: FG | Weight (Stainless) Suffix: SS | Weight (Carbon Steel) Suffix: CS |
| BP64 | 4.88 (124) | 2.88 (73) | 4.25 (108) | 2.25 (57) | .080 (2) | .125 (3) | .060 (2) | .075 (2) | Flat | .25 (6) | 4 | 2 oz. | 2 oz. | 5 oz. | 5 oz. |
| BP66 | 4.88 (124) | 4.88 (124) | 4.25 (108) | 4.25 (108) | .080 (2) | .125 (3) | .060 (2) | .075 (2) | Flat | .25 (6) | 4 | 3 oz. | 3 oz. | 8 oz. | 8 oz. |
| BP76 | 6 (152) | 4.88 (124) | 5.38 (137) | 4.25 (108) | .080 | .125 (3) | .060 (2) | .075 (2) | Flat | .25 (6) | 4 | 4 oz. | n/a | n/a | 10 oz. |
| BP86 | 6.88 (175) | 4.88 (124) | 6.25 (159) | 4.25 (108) | .080 | .125 (3) | .060 | .075 (2) | Flat | .25 (6) | 4 | 4 oz. | 4 oz. | 12 oz. | 12 oz. |
| BP88 | 6.88 (175) | 6.88 (175) | 6.25 (159) | 6.25 (159) | .080 (2) | .125 (3) | .060 | .075 (2) | Flat | .25 (6) | 4 | 5 oz. | 5 oz. | 15 oz. | 15 oz. |
| BP96 | 8.25 (210) | 4.88 (124) | 7.63 (194) | 4.25 (108) | .080 | .125 (3) | .060 | .075 (2) | Flat | .25 (6) | 4 | 5 oz. | n/a | n/a | 14 oz |
| BP108 | 8.88 (225) | 6.88 (175) | 8.25 (210) | 6.25 (159) | .080 | .125 (3) | .060 (2) | .075 (2) | Flat | .25 (6) | 4 | 8 oz. | 8 oz. | 19 oz. | 21oz. |
| BP1210 | 10.88 (276) | 8.88 (225) | 10.25 (260 | 8.25 (210) | .080 (2) | .125 (3) | .060 | .075 (2) | Flat | .25 (6) | 4 | 12 oz. | 14 oz. | 30 oz. | 33 oz. |
| BP1212 | 10.88 (276) | 10.88 (276) | 10.25 (260 | 10.25 (260) | .080 | .125 | .060 | .075 (2) | Flat | .25 (6) | 4 | 16 oz. | 18 oz. | 37 oz. | 38 oz. |
| BP1407 | 12.88 (327) | 5.88 (149) | 12.25 (311) | 5.25 (133) | .080 | .125 (3) | .060 | .075 (2) | Flat | .25 | 4 | 14 oz. | 14 oz. | 32 oz. | 34 oz.\ |
| BP1412 | 12.88 (327) | 10.88 (276) | 12.25 (311) | 10.25 (260 | .080 | .125 (3) | .060 (2) | .075 (2) | Flat | .25 (6) | 4 | 18 oz. | 20 oz. | 45 oz. | 48 oz. |
| BP1614 | 14.88 (378) | 12.88 (327) | 14.25 (362) | 12.25 (311) | .080 | .125 (3) | .060 | .075 | Flat | .25 (6) | 4 | 24 oz. | 23 oz. | 60 oz. | 66 oz. |
| BP1816 | 16.88 (429) | 14.88 (378) | 16.25 (413) | 14.250 (362) | .080 | .125 | .060 | .075 (2) | Flat | .25 (6) | 4 | 31 oz. | 32 oz. | 88 oz. | 87 oz. |
| BPJ2016 | 18.88 (479) | 14.88 (378) | 18.25 (463) | 14.250 (362) | .080 (2) | .125 (3) | .060 (2) | .075 (2) | Flat | .25 (6) | 4 | 36 oz. | 34 oz. | 98 oz. | 97 oz. |

Control Disconnect Series

| Typical Sei | ries Desig | nators: C | | | | | | | AL | FG | SS | CS | |
|---|----------------|----------------|----------------|----------------|--------------------------|---------------|--------------|---------------|--------------------------------------|--|---------------------------------------|-----------------------------------|------------------------------------|
| (Carbon Steel: CS available only) | ВА | ВВ | ВК | BL | Panel Thickness BT | Panel Type | Hole Dia. | # of Holes | Weight (Aluminum) (suffix: AL) | Weight (Fiberglass) (suffix: FG) | Weight (Stainless) (suffix: SS) | Weight (Steel) (suffix: CS) | Fits Typical Enclosure Size |
| BP1610CD | 13.00 (330) | 8.50 (216) | 12.00 (305) | 7.50 (191) | 0.08 (2) | Flat | 0.31 (8) | 4 | n/a | n/a | n/a | 3.3 lbs. | 16 x 10 Disconnect enclosure |
| BP2016CD | 16.88 (429) | 13.38 (340) | 15.25 (387) | 11.25 (286) | 0.13 (2) | Formed | 0.31 (8) | 4 | n/a | n/a | n/a | 7.3 lbs. | 20 x 16 Disconnect enclosure |
| BP2412CD | 20.88 (530) | 9.38 (238) | 19.25 (489) | 7.25 (184) | 0.13 (2) | Formed | 0.50 (13) | 4 | n/a | n/a | n/a | 6.5 lbs. | 24 x 12 Disconnect enclosure |
| BP2424CD | 20.88 (530) | 21.38 (543) | 19.25 (489) | 19.25 (489) | 0.13 (2) | Formed | 0.50 (13) | 4 | n/a | n/a | n/a | 14 lbs. | 24 x 24 Disconnect enclosure |
| BP3024CD | 26.88 (683) | 21.38 (543) | 25.25 (641) | 19.25 (489) | 0.13 (2) | Formed | 0.50 (13) | 4 | n/a | n/a | n/a | 19 lbs. | 30 x 24 Disconnect enclosure |
| BP3630CD | 32.88 (835) | 27.38 (695) | 31.25 (794) | 25.25 (641) | 0.13 (2) | Formed | 0.50 (13) | 5 | n/a | n/a | n/a | not listed | 36 x 30 Disconnect enclosure |

Enclosure Specific Accessories – Control Series Back Panels

Ф

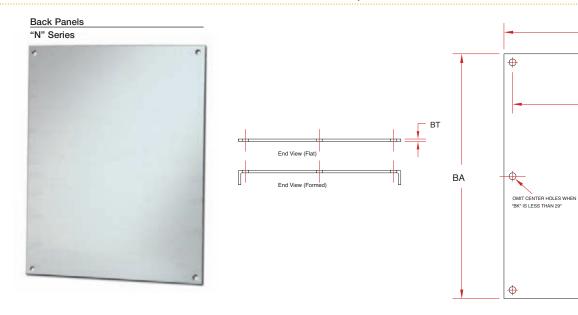
BL

ВК

OMIT CENTER HOLES WHEN "BL" IS LESS THAN 31.25"

ф

HOLE DIA.



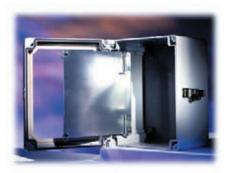
N Series Back Panel Dimensions

| N Series | Back | Panel | Dime | nsions | 3 | | | | | | | | | | |
|----------------|-----------------|----------------|-----------------|----------------|-------------|--------------|-------------|-------------|---------------|--------------|---------------|------------------------------------|--------------------------------------|-------------------------------------|--|
| PART Number | BA | ВВ | BK | BL | BT (AL) | BT (FG) | BT (SS) | BT (CS) | PANEL Type | HOLE Dia. | # OF HOLES | Weight (Aluminum) Suffix: AL | Weight (Fiberglass) Suffix: FG | Weight (Stainless) Suffix: SS | Weight (Carbon Steel) Suffix: CS |
| BP1610 | 13.00 (330) | 8.50 (216) | 12.00 (305) | 7.50 (191) | .090 (2) | 0.250 (6) | .060 (2) | .105 (3) | Flat | 0.31 (8) | 4 | 1 lb | 1 lb | 1.5 lbs | 3.3 lbs |
| BP2016 | 17.00 (432) | 13.00 (330) | 15.25 (387) | 11.25 (286) | .090 (2) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 4 | 2 lbs | 3.5 lbs | 3.7 lbs | 6.7 lbs |
| BP2020 | 17.00 (432) | 17.00 (432) | 15.25 (387) | 15.25 (387) | .090 (2) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 4 | 3.5 lbs | 3.8 lbs | 4 lbs | 5.7 lbs |
| BP2412 | 21.00 (533) | 9.00 (229) | 19.25 (489) | 7.25 (184) | .090 (2) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 4 | 4.5 lbs | 4.5 lbs | 5 lbs | 8.7 lbs |
| BP2420 | 21.00 (533) | 17.00 (432) | 19.25 (489) | 15.25 (387) | .13 (3) | 0.250 (6) | .060 | .105 (3) | Flat | .50 (13) | 4 | 5 lbs | 5.5 lbs | 6 lbs | 10.8 lbs |
| BP2424 | 21.00 (533) | 21.00 (533) | 19.25 (489) | 19.25 (489) | .13 | 0.250 (6) | .060 | .105 (3) | Flat | .50 (13) | 4 | 5.5 lbs | 7 lbs | 7.4 lbs | 13.4 lbs |
| BP3020 | 27.00 (686) | 17.00 (432) | 25.25 (641) | 15.25 (387) | .13 (3) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 4 | 5.8 lbs | 7.4 lbs | 7.7 lbs | 14 lbs |
| BP3024 | 27.00 (686) | 21.00 (533) | 25.25 (641) | 19.25 (489) | .13 (3) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 4 | 7 lbs | 9.3 lbs | 9.6 lbs | 17 lbs |
| BP3630 | 33.00 (838) | 27.00 (686) | 31.25 (794) | 25.25 (641) | .13 (3) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 4 | 11 lbs | 13 lbs | 15.2 lbs | 27 lbs |
| BP3636 | 31.00 (787) | 33.00 (838) | 29.00 (737) | 31.00 (787) | .13 (3) | 0.250 (6) | .060 (2) | .105 (3) | Formed | .50 (13) | 6 | 13 lbs | 19 lbs | 16 lbs | 33 lbs |
| BP3648 | 31.00 (787) | 22.00 (559) | 29.00 (737) | 20.00 (508) | .13 (3) | 0.250 (6) | .060 (2) | .105 (3) | Flat | .50 (13) | 8 | 22 lbs | 20 lbs | 21 lbs | 41 lbs |
| BP4836 | 45.00 (1143) | 33.00 (838) | 43.25 (1099) | 31.25 (794) | .13 | 0.250 (6) | .060 (2) | .105 (3) | Formed | .50 (13) | 8 | 22 lbs | 20 lbs | 21 lbs | 47 lbs |
| BP6036 | 57.00 (1448) | 33.00 (838) | 55.25 (1403) | 31.25 (794) | .13 | 0.250 (6) | .105 | .105 | Formed | .50 (13) | 8 | 23 lbs | 25 lbs | 24 lbs | 60 lbs |
| BP7225 | 64.00 (1626) | 21.00 (533) | 62.00 (1575) | 19.00 (483) | .13 | 0.250 (6) | .105 (3) | .105 (3) | Formed | .50 (13) | 10 | 30 lbs | 32 lbs | 34 lbs | 43 lbs |
| * BP7249 | 64.00 (1626) | 22.00 (559) | 62.00 (1575) | 20.00 (508) | .13 (3) | 0.250 (6) | .105 (3) | .105 (3) | Formed | .50 (13) | 10 | 38 lbs | 40 lbs | 44.8 lbs | 91 lbs |
| * BP7260 | 64.00 (1626) | 27.50 (698) | 62.00 (1575) | 25.50 (648) | .13 (3) | 0.250 (6) | .105 (3) | .105 (3) | Formed | .50 (13) | 10 | 46 lbs | 48 lbs | 56 lbs | 130 lbs |

^{*} Set of two panels.

Caution: Metic units are for reference; do not convert.

Enclosure Specific Accessories - Classic Series Dead Front Panels



The most common method for mounting devices in an enclosure is the use of a standard back panel. Demands of an application might require panels to be made of mild steel, aluminum, fiberglass or stainless steel. Electrical codes typically do not discuss a specific type of material for internal panels.

A dead front panel is designed to obscure the view of circuitry or devices while offering a cosmetically pleasing mounting surface. In a designer's view, the dead front panel can represent the cover of the enclosure that will now rest beneath a clear hinged door. This emphasizes the importance of full clear window fronts and fully clear covers.

This highly visible panel represents the function, utility and design cosmetics of an entire product. Strength and versatility of this assembly alone can determine the right choice for an enclosure.

Stahlin produces a top quality design, inclusive of spring-loaded releasable hinges that make component mounting and panel assembly a very simply task. When properly installed, the panel is securely fixed to the sidewall of the enclosure. This means that load-bearing weights are distributed throughout the assembly. The hinged suspended panel swings out of the way to provide full access to a panel or PC board mounting.

This concept makes the perfect facing for an expression of company colors and designs while providing a secure mounting for all functional components.





Classic Series Dead Front Panels Factory Installed Modification Only

| Typical Series Designators: CL / CLW - AL | | | | | |
|---|--------------------------|---------------|--------------------------------------|-----------------------------------|--|
| (Aluminum: AL used on all DF's) | Panel Thickness BT | Panel Type | Weight (Aluminum) (suffix: AL) | Fits Typical Enclosure Size | |
| DF707 | 0.08 (2) | Flat | 3 oz. | 7x 7 | |
| DF907 | 0.08 (2) | Flat | 4 oz. | 9x 7 | |
| DF907HS | 0.08 (2) | Flat | 4 oz. | 9x 7 | |
| DF1109 | 0.08 (2) | Flat | 8 oz. | 11x 9 | |
| DF1109HS | 0.08 (2) | Flat | 8 oz. | 11x 9 | |
| DF1311 | 0.08 (2) | Flat | 12 oz. | 13x 11 | |
| DF1311HS | 0.08 (2) | Flat | 12 oz. | 13x 11 | |
| DF1513 | 0.08 (2) | Flat | 18 oz. | 15x 13 | |
| DF1513HS | 0.08 (2) | Flat | 18 oz. | 15x 13 | |



"J" Series Dead Front Panels Factory Installed Modification Only

| Typical Series Designators: J / JW / RJ / RJW | | | | | |
|---|-------------|---------------|--------------------------------------|-----------------------------------|--|
| (Aluminum: AL used on all DF's) | ВТ | Panel Type | Weight (Aluminum) (suffix: AL) | Fits Typical Enclosure Size | |
| 1008DF | 0.08 (2) | Flat | 8 oz. | 10 x 8 | |
| 1210DF | 0.08 (2) | Flat | 12 oz. | 12 x 10 | |
| 1412DF | 0.08 (2) | Flat | 18 oz. | 14 x 12 | |
| 1614DF | 0.08 (2) | Flat | 24 oz. | 16 x 14 | |
| 1816DF | 0.08 (2) | Flat | 40 oz. | 18 x 16 | |
| J2016DF | 0.09 (2) | Flat | 39 oz. | 20 x 16 | |

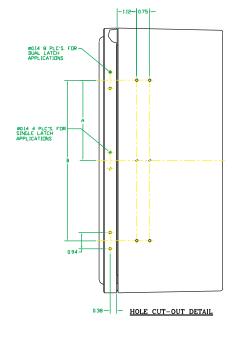
Control Enclosure Series Dead Front Panels Factory Installed Modification Only

| Typical Series Designators: N | | | | | |
|---------------------------------------|-------------|---------------|--------------------------------------|-----------------------------------|--|
| (Aluminum: AL used on all DF's) | ВТ | Panel Type | Weight (Aluminum) (suffix: AL) | Fits Typical Enclosure Size | |
| 2016DF | 0.09 (2) | Flat | 2.4 lbs. | 20 x 16 | |
| 2420DF | 0.13 (3) | Flat | 3.5 lbs. | 24 x 20 | |
| 2424DF | 0.13 (3) | Flat | 4.0 lbs. | 24 x 24 | |
| 3020DF | 0.13 (3) | Flat | 5.5 lbs. | 30 x 20 | |
| 3024DF | 0.13 (3) | Flat | 6.0 lbs. | 30 x 24 | |
| 3630DF | 0.13 (3) | Flat | 7.0 lbs. | 36 x 30 | |

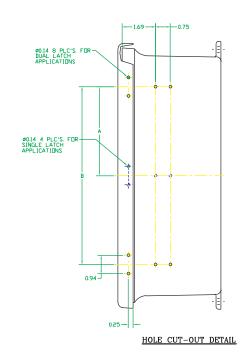
Enclosure Specific Accessories - Field Replacement of Standard Latches



| Fie | Field Replacement of Standard Latches | | | | | | |
|----------|---------------------------------------|-------------|----------------------------|--|----------------|--|--|
| FI S1 | FIELD REPLACEMENT OF STANDARD LATCHES | | USED ON STYLE ENCLOSURE | MAINTAINS Description | TYPE 4X RATING | | |
| J | RJ | JLL150KIT | J / RJ/CL | Standard link lock latch used for "HLL" designations | yes | | |
| N | | NLL150KIT | N Series | Standard link lock latch used on "N" series Type 12, 3 and 4X | yes | | |
| N | | NLL150WTKIT | N Series | Standard link lock latch used on "N" series type 4X top & bottom | yes | | |
| J | RJ | SSLKIT | J / RJ/CL | Standard padlock latch used for "HPL" designations | yes | | |



CL Series, SSLKIT, JLL150KIT



J Series SSLKIT, JLL150KIT

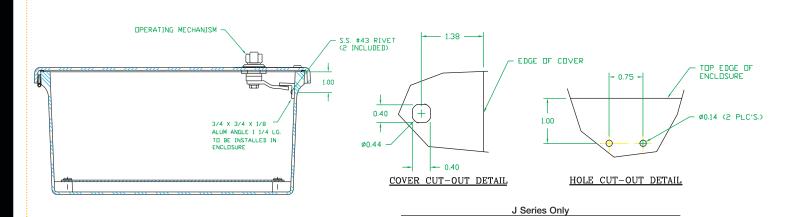












| Fie | Field Repalcements or Modifications | | | | | | |
|-----|--------------------------------------|-----------|----------------------------|--|--|--|--|
| F | FIELD REPLACEMENT OR MODIFICATION | | USED ON STYLE ENCLOSURE | DESCRIPTION | | | |
| J | | WKJLATCH | J Series only | Operator mechanism for "J" series. Not for use with "RJ" series | | | |
| N | С | WKNKIT | N /C Series | Operator mechanism for "N" and "C" series disconnects | | | |
| J | | DF010J | J Series only | Operator mechanism for "J" series. Not for use with "RJ" series | | | |
| J | | C2L | J Series only | Operator mechanism for "J" series. | | | |
| N | | HASPKITSS | N Series | Stainless steel alternate hasp pin for "N" series enclosures | | | |

Enclosure Specific Accessories – Factory Modifications Only



| | FACTORY Modification only | | USED ON STYLE ENCLOSURE | DESCRIPTION |
|---|------------------------------|-----------------|----------------------------|--|
| N | | 3PTPADHANDLEKIT | N Series | 3 point padlockable door latch mechanism for "N" series |
| N | | 3PTKEYHANDLEKIT | N Series | 3 point door latch mechanism for "N" series |

Control Enclosure Rain Shield Catalog Numbers

A rain shield, an overhanging strip across the top of an enclosure designed to prevent incidental water ingress when a door is opened, is a typical feature of Type 3 construction and is an integral part of that configuration. There are occasions when a Type 12 or 4X enclosure is required but a rain shield is additionally desired. Stahlin offers a Rain Shield kit to be added to any enclosure where this extra protection is needed or required.



In addition to the shield, Stahlin provides an instruction sheet for its mounting. Kits are sized for the width dimension of an enclosure and are available for eight of the common sized Control Series products.



| Control Enclos | ire kain siii | ield Catalog Numbe | rs |
|----------------|---------------|--------------------|----|
| Catalog # | | | |
| N2016RTKIT | | | |
| N2412RTKIT | | | |
| N2420RTKIT | | | |
| N2424RTKIT | | | |
| N3020RTKIT | | | |
| N3024RTKIT | | | |
| N3630RTKIT | | | |
| N4836RTKIT | | | |

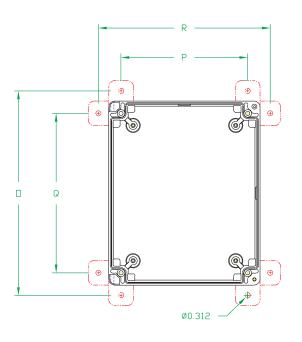
ACCESSORIE

Classic Series Mounting Feet

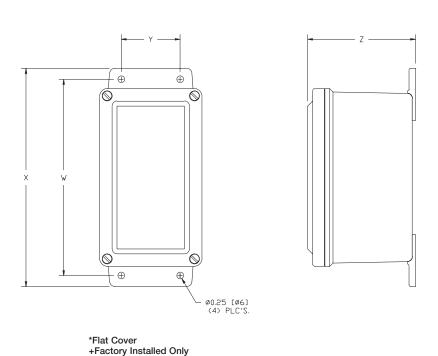


Classic Series Mounting Feet

| Classic Series Mounting Feet Dimensions | | | | | |
|---|-------|-------|-------|-------|--|
| SIZE | 0 | P | Q | R | |
| 707 | 8.46 | 5.71 | 5.71 | 8.46 | |
| 907 | 10.46 | 5.71 | 7.71 | 8.46 | |
| 1109 | 12.46 | 7.71 | 9.71 | 10.46 | |
| 1311 | 14.46 | 9.71 | 11.71 | 12.46 | |
| 1513 | 16.46 | 11.71 | 13.71 | 14.46 | |



CF Series Mounting Feet



| CF Series | Externa | l Mounting | g | |
|----------------|---------|------------|------|-------|
| PART NUMBER | W | х | Υ | Z |
| +*CF332 | 4.42 | 5.24 | 2.19 | 3.08 |
| | (112) | (133) | (56) | (78) |
| + CF532 | 6.67 | 7.49 | 2.19 | 3.27 |
| | (169) | (190) | (56) | (83) |
| CF644 | 7.30 | 8.12 | 2.19 | 4.02 |
| | (185) | (206) | (56) | (102) |
| + CF832 | 9.11 | 9.93 | 2.19 | 3.27 |
| | (231) | (252) | (56) | (83) |
| CF844 | 9.55 | 10.37 | 2.19 | 4.02 |
| | (242) | (263) | (56) | (102) |
| + CF932 | 10.04 | 10.87 | 2.19 | 3.27 |
| | (255) | (276) | (56) | (83) |
| CF1144 | 11.80 | 12.62 | 2.19 | 4.02 |
| | (300) | (321) | (56) | (102) |
| + CF1432 | 14.48 | 15.30 | 2.19 | 3.27 |
| | (368) | (389) | (56) | (83) |
| + CF1732 | 18.04 | 18.87 | 2.19 | 3.27 |
| | (458) | (479) | (56) | (83) |
| *F763 | 8.19 | 9.01 | 2.19 | 3.32 |
| | (208) | (229) | (56) | (84) |
| *F963 | 10.44 | 11.26 | 2.19 | 3.32 |
| | (265) | (286) | (56) | (84) |

- Superior corrosion resistance compared to rust-prone carbon steel and other metallic alternatives helps ensure increased enclosure life expectancy.
- Cost effective when compared to either carbon or stainless steel alternatives.
- Considerably better long-term resistance to UV degradation versus UVsusceptible soft rubber plugs that turn brittle from extreme temperature variations and repeated UV exposure.
- Will not create galvanic corrosion associated with dissimilar metals sometimes used in electrical enclosures.
- Maintains all chemical resistance features of current Stahlin products.
- Flame retardant material to UL 94V-0.
- A submersion/hosedown rated component for use in electrical enclosures UL recognized to type 4x and 6P.
- IEC tested to IP66 and IP68.



...a new, reliable, cost-effective option for maintaining enclosure integrity.



Electrical enclosures that have extra holes in them either from incorrect drilling or intentional drilling of extra holes for later use require recognized component hole plugs to maintain original enclosure integrity by sealing against entry of dust, water and other potentially destructive elements. Stahlin's new Fiberglass Hole Plug provides an ideal combination of high quality protection in corrosive and outdoor environments...cost effectiveness...and proven resistance to UV degradation.

This hole plug assembly is available in 5 basic kits to seal cutouts from 1/2" to 2-9/16" diameters.

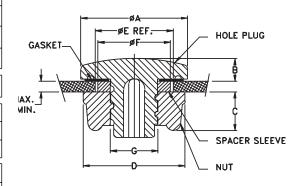
| KIT NUMBER | CONFIGURATION | ØA | В | C | D ACROSS FLATS | ØE REF. NOM, HOLE DIA, RANGE | ØF | øG | COMMON INDUSTRY APPLICATIONS |
|---------------|---------------|------------------|-----------------|-----------------|----------------------|------------------------------------|--------------|------------------|------------------------------------|
| | HP1 | | | | | 0.5" - 0.56" (12.70 - 14.29) | N/Å | | 1"DIA. HOLE |
| HPSERIES1 | HP2 | 1.00" (25.40) | 0.22" (5.59) | 0.38" (9.63) | 0.88" (22.35) | 0.63"-0.69" (16.00-17.46) | 0.56"(14.22) | 0.44" (11.18) | §"DIA. HOLE |
| | HP3 | | | | | 0.75"-0.81" (19.05-20.64) | 0.68"(17.27) | 1 | ¾"DIA. HOLE |
| HPSERIES1.5 | HP3.5 | 1.20" (30.48) | 0.22" (5.59) | 0.38" (9.63) | 1.04" (26.39) | 0.88" (22.35) | N/A | 0.81" (20.57) | ½" CONDUIT |
| | HP4 | | | | | 0.88" - 1" (22.35-25.4) | N/A | | ½"CONDUIT 22mm PB |
| HPSERIES2 | HP5 | 1.50" (38.10) | 0.22" (5.59) | 0.38" (9.63) | | 1.06" - 1.12" (26.92-28.45) | 1.03"(26.16) | (21.59) | 孔" CONDUIT |
| | HP6 | | | | | 1.22" - 1.28" (30.73-32.51) | 1.19"(30.22) | | 30mm PB |
| UDGEDIEG 2 | HP7 | 2.00" | 0.22" | 0.38" | 1.88" | 1.38" - 1.50" (35.05-38.10) | N/A | 1.35" | 1" CONDUIT |
| HPSERIES3 | HP8 | (50.80) | (5.59) | (9.63) | (47.75) | 1.69" - 1.75" (42.67-44.45) | 1.65"(41.91) | (34.29) | 1-¼" CONDUIT |
| HPSERIES4 | HP9 | 2.75" | 0.22" | ¢.38" | 2.63" | 2.00" - 2.12" (50.80-53.85) | N/A | 1.97" | 1-½" CONDUIT |
| UL2EKIE27 | HP10 | (69.85) | | (9.63) | (66.67) | 2.5" - 2.56" (63.50-65.09) | 2.44"(61.89) | (50.04) | 2" CONDUIT |









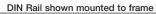


An environmentally sealed enclosure is an ideal housing for terminations and wire junctions. Stahlin offers a pre-fabricated terminal kit for use with all "J" series configurations. Terminal Kits include pre-cut DIN rail and mounted terminal blocks, premounted in the enclosure upon request, or shipped separately as desired. A finished assembly can quickly be installed and wired right out of the carton. This versatile system also allows for variations once the product has been received. Please see notations below.

Refer to the ModRight Modification section for other assistance including pre-drilled conduit openings on the enclosure.

DIN Rail Terminal Block Assemblies are ideal for various applications such as machine tool controls, electrical distribution, instrumentation, and panelboard construction.







DIN Rail shown mounted to back panel

Insulating materials: The moldings are made of Polyamide 6.6. This material has high creep resistance, and high impact strength. It carries a UL 94V-0 flammability rating and is resistant to gas, oil, alcohol, and many other corrosive agents.

Connector System: The connectors are of copper alloy and are nickel plated for corrosion resistance. The screws are rolled steel, zinc plated and chromated. The following benefits are provided by this connector system:

- 1.) The system ensures that regardless of the cross section of the wire it can only be inserted into the connection hole.
- 2.) A serrated pressure plate eliminates any wire damage from the torquing of the screw.
- 3.) The upward pressure on the screw from the pressure plate reduces the risk of the screw loosening from vibration.

Assembly of DIN Rail Terminal Blocks: By pushing blocks onto the rails or by snapping blocks onto the rails. Terminal blocks can be easily changed by separating the neighboring blocks on both sides then using a screwdriver to apply outward pressure on the release foot.

Ground Terminal Block

Ground terminal blocks come with a green -yellow insulating body for easy identification. The ground block can be mounted on the DIN rail in any position between other blocks. The DIN rail then serves as as a grounding rail. There are two methods to secure the ground block to the rail:

- 1.) The middle screw is tightened to close the catch to the rail.
- 2.) By securing a wire to either side also applies pressure to the rail.

Technical Specifications

DIN Rail Symmetrical 35mm x 7.5mm Slotted.

Steel zinc plated, yellow chromated.

Terminal Block Thickness: 6mm Overall Height, Width, Thickness

Wire Range: 22-10 AWG H = 38mm (1.496")Color: Gray W = 42mm (1.653")Material: Polyamide 6.6 T = 6mm (.236")

Approvals: UL File E62806 600V, 30A

CSA File LR700930 600V, 40A

Insulating End For covering and insulating the last Section terminal in an assembly. **End Bracket** Used on the ends of the assembly to hold terminal blocks in place.

Ground Terminal Thickness: 7mm Overall Height, Width, Thickness Wire Range: 22-10 AWG Block H = 38mm (1.496")

Color: Green/Yellow W = 56mm (2.204")Material: Polyamide 6.6 T = 7 mm (.275")Approvals: UL File E62806

CSA File LR700930 **Mounting Frame**

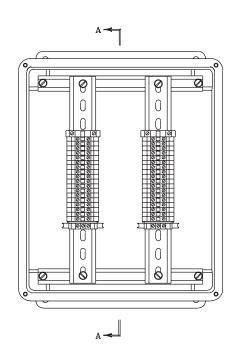
Channel Material: 19 ga. Low carbon steel.

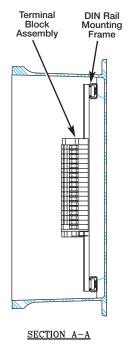
Finish: Electrogalvanized

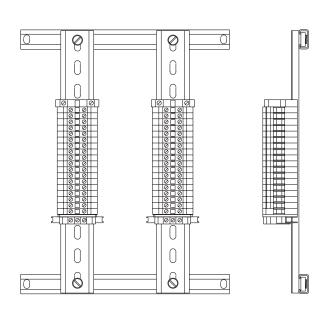
Channel nut Material: Mild steel Finish: Electrogalvanized with spring Screws and 300 Series Stainless Steel.

Washer

Stahlin Enclosures • 500 Maple Street, Belding, MI 48809 • Phone: 616-794-0700 • Fax: 616-794-3378 • www.stahlin.com









Terminal Block Assembly

Terminal Block Assemblies can be mounted in an enclosure either using our standard mounting frame or directly to a Stahlin Back Panel.

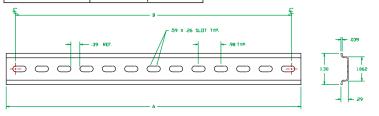
| Terminal Kits - Use With Any J Series Enclosures | | | | | | | |
|--|--------------------------|----------------------------|---------|----------------------|-------------------------|--|--|
| STAHLIN P/N | NO. OF Terminals/Rail | NO. OF GROUND TERMINALS | END CAP | INSULATED END CAP | FITS ENCLOSURE SIZES | | |
| TK806 | 9 | 1 | 1 | 1 | J806 / CL907 | | |
| TK1008 | 12 | 1 | 1 | 1 | J1008 / CL1109 | | |
| TK1210 | 18 | 1 | 1 | 1 | J1210 / CL1311 | | |
| TK1412 | 21 | 1 | 1 | 1 | J1412 / CL1513 | | |
| TK1614 | 24 | 1 | 1 | 1 | J1614 | | |

Includes DIN rail, terminal block, end pieces and ground terminal.

| Stahlin DIN Rail | | | | |
|------------------|-------|-------|--|--|
| PART Number | Α | В | | |
| DIN35-180 | 7.05 | 6.24 | | |
| DIN35-230 | 9.03 | 8.21 | | |
| DIN35-280 | 11.00 | 10.18 | | |
| DIN35-330 | 12.97 | 12.15 | | |
| DIN35-380 | 14.94 | 14.12 | | |

| Stahlin Label Package | |
|-----------------------|--|
| PART NO. | |
| TK4000 | |

Labels unprinted
Pkg=10 strips of 10 labels



| DIN Rail/Terminal Block Assy. Mtg. Frame | |
|--|-------------------------|
| PART NO. | FITS ENCLOSURE SIZES |
| FR806 | J806 / CL907 |
| FR1008 | J1008/CL1109 |
| FR1210 | J1210/CL1311 |
| FR1412 | J1412/CL1513 |
| FR1614 | J1614 |

Each kit includes (2) mounting rails, (4) channel nuts with springs, and (4) #10-32 screws w/washers.